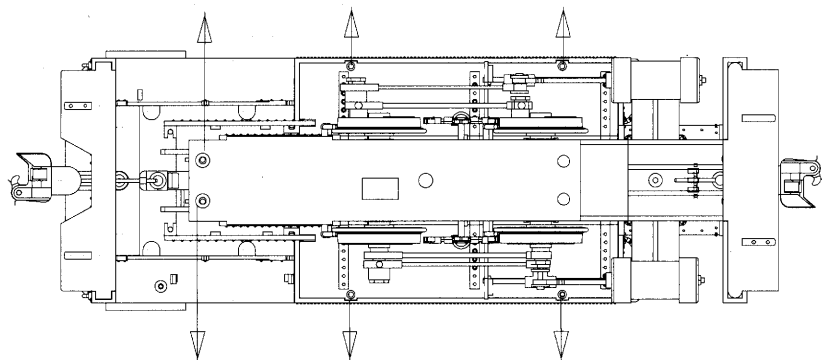
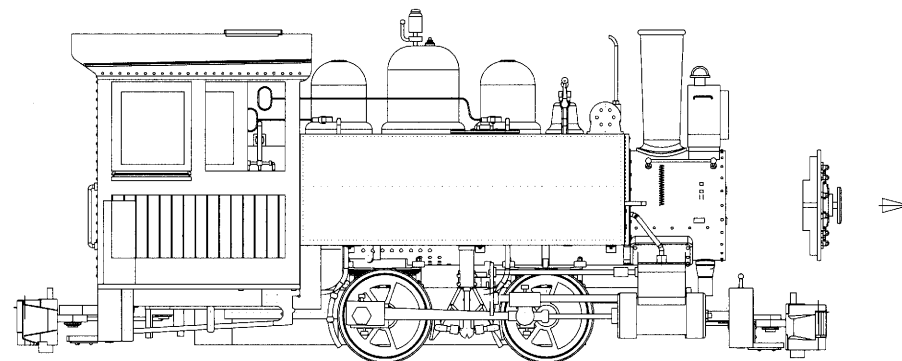
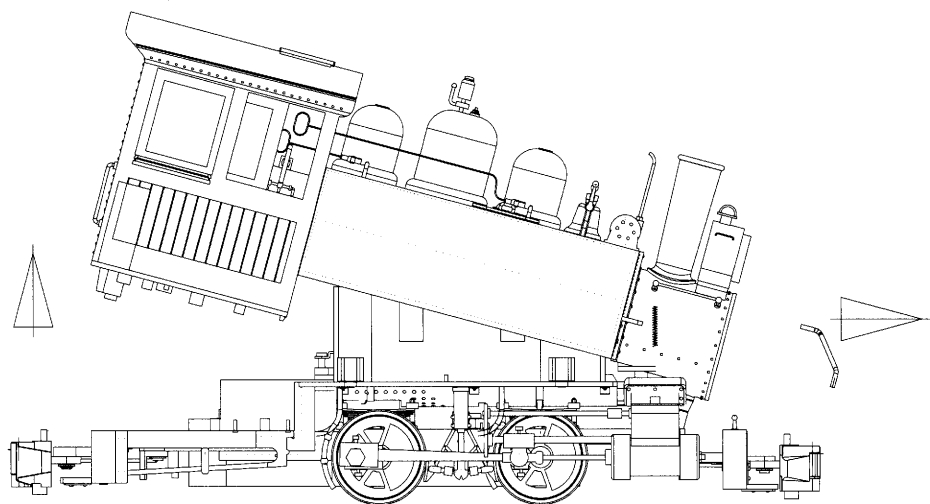




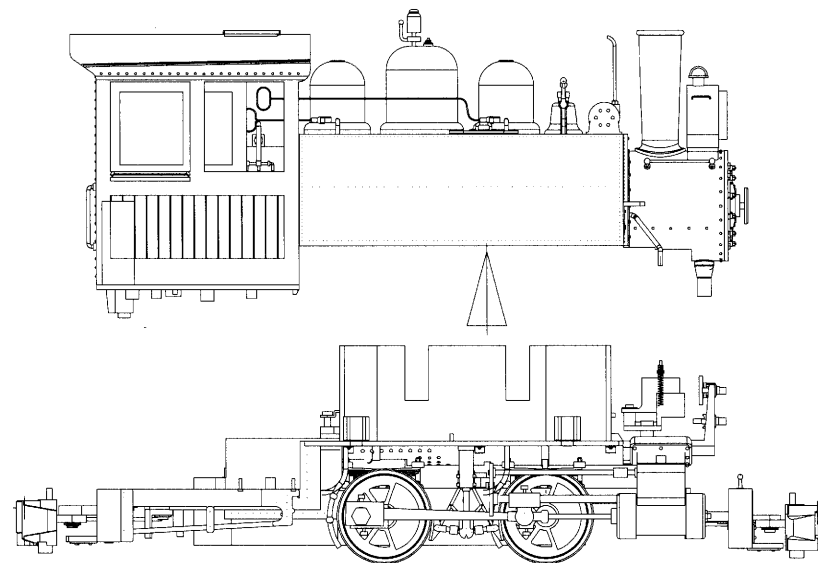
1. CAREFULLY UNSCREW THE SIDE TANK & THE CHASSIS UNDER THE RUNNING BOARDS



2. CAREFULLY PULL OUT AND REMOVE THE SMOKE BOX COVER FROM THE BOILER



3. CAREFULLY PULL OUT AND REMOVE THE SAND PIPES ON THE LEFT AND RIGHT SIDES OF THE CYLINDER THEN LIFT UP THE CAB AND SEPARATE THE TANK & THE CAB FROM THE CHASSIS



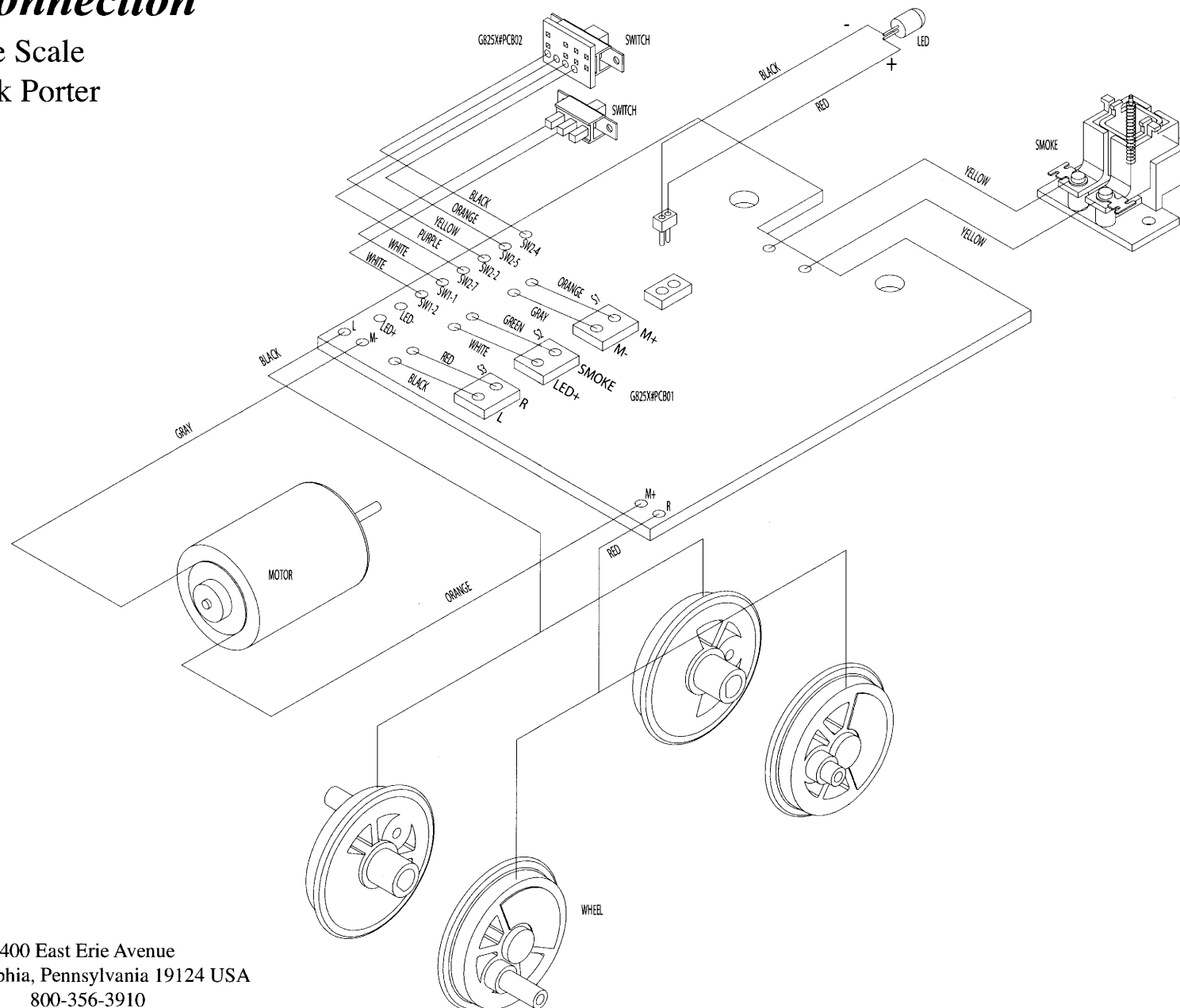
4. THIS WILL NOW EXPOSE ALL THE PRINTED CIRCUIT BOARDS AND SMOKE UNIT

CAUTION: THERE ARE WIRES CONNECTED TO THE BACK OF THE SWITCHES AND THE HEADLIGHT. BE CAREFUL NOT TO PULL TOO HARD

G825X-IS002

DC Wiring Connection

1:20.3 Large Scale
040 Side Tank Porter

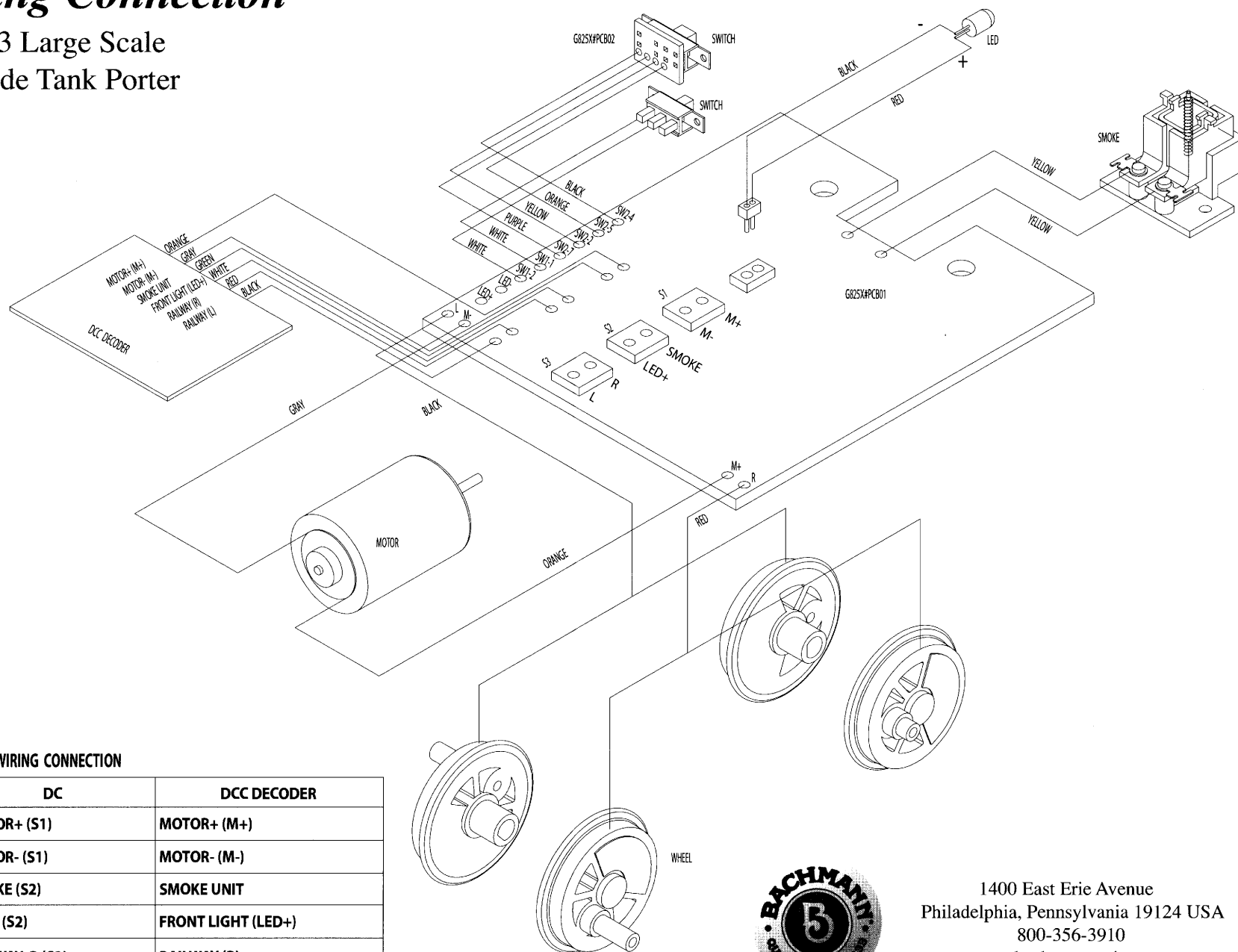


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G825X-IS003

DCC Wiring Connection

1:20.3 Large Scale
040 Side Tank Porter



WIRING CONNECTION

WIRE COLOR	DC	DCC DECODER
ORANGE	MOTOR+ (S1)	MOTOR+ (M+)
GRAY	MOTOR- (S1)	MOTOR- (M-)
GREEN	SMOKE (S2)	SMOKE UNIT
WHITE	LED+ (S2)	FRONT LIGHT (LED+)
RED	RAILWAY R (S3)	RAILWAY (R)
BLACK	RAILWAY L (S3)	RAILWAY (L)

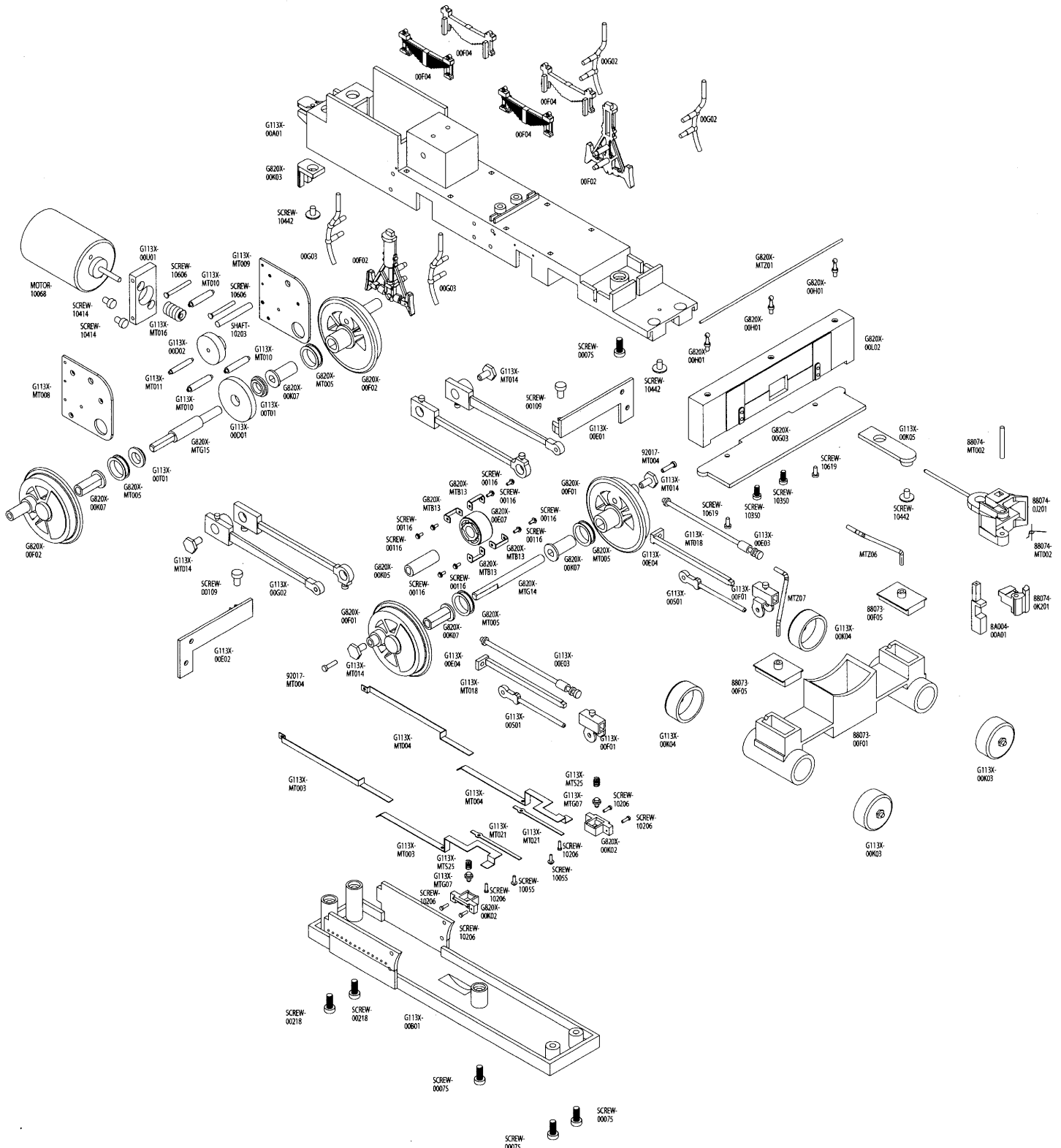


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Chassis Assembly

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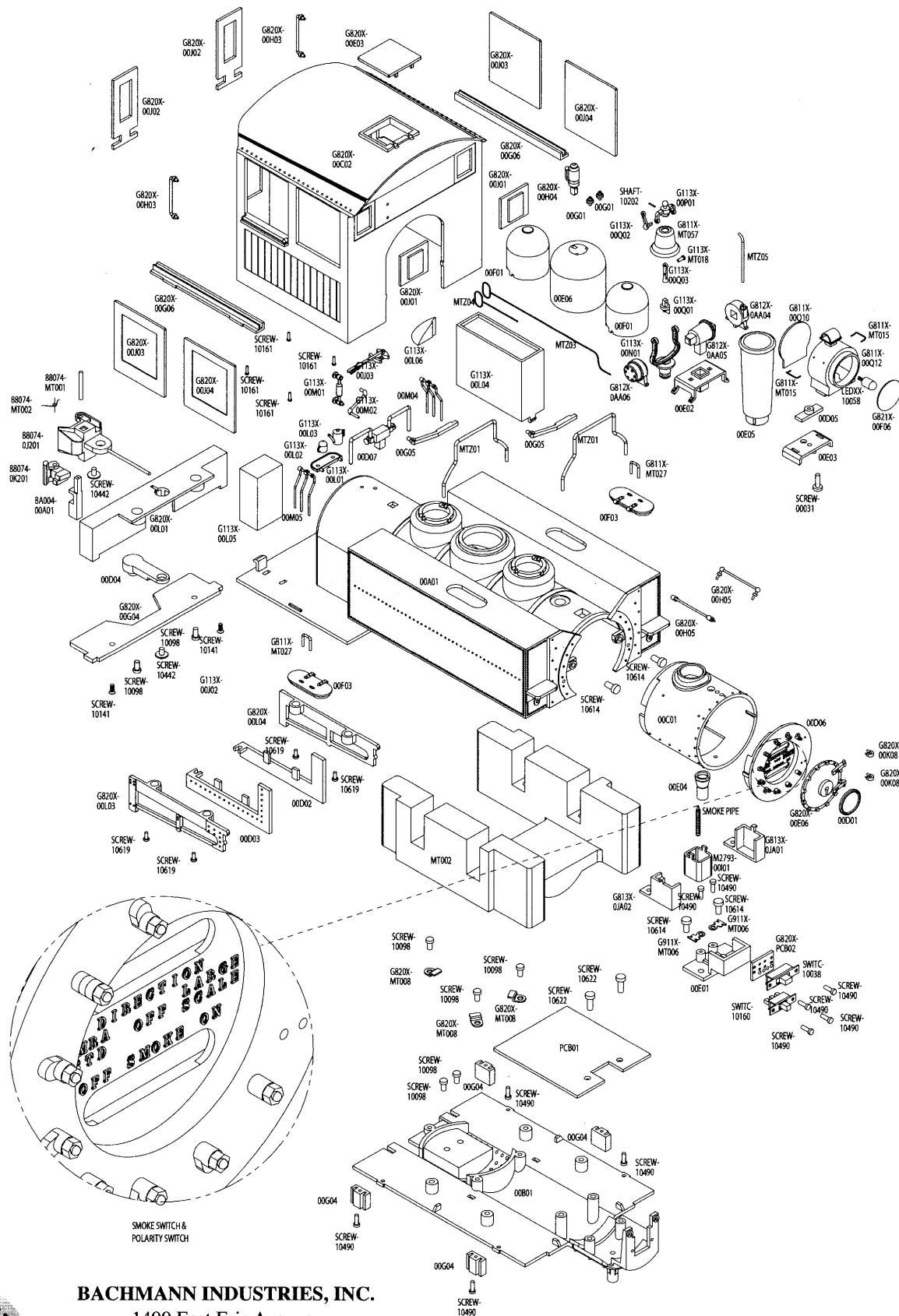


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Side Tank & Cab Assembly

1:20.3 Large Scale
040 Side Tank Porter



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