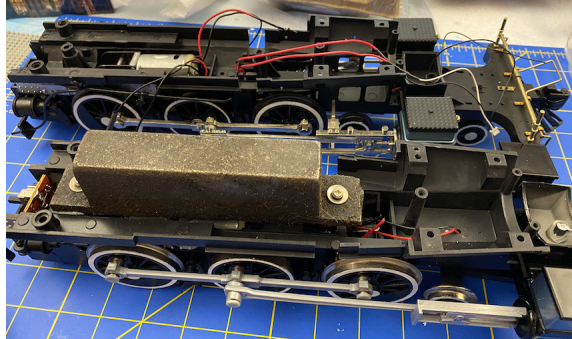


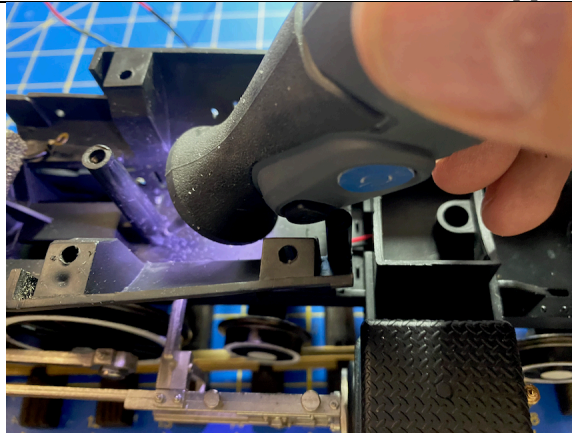
18. Remove the cast iron weight from the standard chassis (refer to photo #14), and attach the weight to the Anniversary chassis.

Photo #14 - Transfer the Cast Iron Weight



19. Using a Dremel (or similar tool) remove the indicated support (refer to photo #15) from the Anniversary chassis to make a space to hold the Revolution and Blue Tom PCBs.

Photo #15 - Removal of Unneeded Support



20. Remove the smoke box door from the “Big Hauler” Locomotive shell and disconnect any switches (refer to photo #16). In my case, the smoke box door only had one switch opening, so I scribed the location for the second DPDT switch, located the corners of the switch opening with a pin vise, removed the excess material with a Dremel, and cleaned up the opening with a small file. Finally, I added a couple of strips of styrene and drilled holes to hold the screws for the second DPDT switch.